

**RING SIZE CUTTER**

The GRS Ring Size Cutter simplifies ring sizing by quickly removing an exact amount of ring shank. The cut is always parallel and precisely to size so soldering is neat and fast. You'll never have an uneven or wrong size cut. No more filing because these cuts are always parallel. Your ring sizing can be faster, easier and more profitable with this tool. Includes seven cutters US sizes 1/2 to 2 in 1/4" increments.

Stock #	Weight	
A. G04-642	4 1/2 lbs.	\$268.00

**RING STRETCHER**

Quickly enlarge rings with this easy to use, inexpensive tool. Simply tapping the end spreads the outer mandrel and stretches the ring. For rings size 6 or larger. Not for use on stone-set rings. 6 1/2" length.

Stock #		
B. RST-720.00		\$15.45

**TABLE TOP RING STRETCHER**

Stretches rings with mountings when other stretchers cannot be used. Supplied with 17 rollers in wood storage box to accommodate all ring sizes. Easy to use. Replacement roller set also available.

Stock #	Description	Weight	
C. RST-740.00	Ring Stretcher	4 lbs.	\$54.25
RST-740.17	Replacement Roller Set - 17 pc		\$31.50

**RING STRETCHER**

Italian made ring stretcher assures the finest quality with six-spline mandrel, graduated in U.S. sizes 3 1/2 to 15. This compact, upright style saves much needed bench space. Economical, yet very durable tool for ring stretching. Easily and securely bolts to bench.

Stock #	Description	Weight	
D. RST-750.00	Ring Stretcher	13 1/2 lbs.	\$199.15

**RING STRETCHER with REDUCTION WHEEL**

This premium Italian ring stretcher both reduces and enlarges rings up to size 15. The highly polished six-spline mandrel is graduated in U.S. sizes for smoothly and accurately enlarging rings. The reversible base plate has 16 smoothly-honed reduction dies which will not scratch and allows for reducing bands up to 12mm wide by compression. Italian-made, upright, compact model assures the finest quality.

Stock #	Description	Weight	
E. RST-751.00	Ring Stretcher	23 1/2 lbs.	\$260.00



*Faster easier and more precise ring sizing with the GRS Ring Size Cutter.*



*With a tap of a hammer, rings can be quickly and economically stretched. We recommend our rawhide mallets on page 102.*



*After reducing or enlarging rings, always verify correct size with a quality calibrated ring mandrel. See page 113 for our selection of mandrels.*

**PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE.**

*Please note prices are subject to change without notice due to fluctuations in foreign exchange rates, raw material costs, duties and other factors beyond our control.*





A

#### KIRKLAND RING CLAMP/HOLDER

The Kirkland clamp/holder clamps from the outside for filing, polishing and stone setting and can also be used to clamp other jewelry. Unlike most clamps, it can also hold rings from the inside for total circumference polishing and buffing. The metal construction of high strength aluminum alloy conducts heat away from the ring. Holds ring sizes 1-13. Made in the USA.

Stock #	Length	Maximum Opening	
A. RCL-535.00	5 <sup>3</sup> / <sub>8</sub> "	14mm	\$14.95



B

#### KIRKLAND EXTERNAL RING CLAMP

The Kirkland External Ring Clamp, like its better known sibling, is made of cast aluminum for years of service. This clamp holds a ring externally which allows the user to file, grind or polish the inside. Jaws are lined with thick leather and slightly concave so they will not scratch gold, silver or other precious metals. Made in the USA.

Stock #	Length	Maximum Opening	
B. RCL-537.00	6"	25mm	\$22.95



C

#### HARDWOOD RING CLAMP

This high-quality wooden ring clamp has leather jaws for holding rings and other objects while filing, mounting, etc. The standard of the industry.

Stock #	Length	Maximum Opening	
C. RCL-650.00	6"	15mm	\$6.80



D

#### NYLON RING CLAMP

Nylon Ring Clamp has leather lined jaws, round and flat ends, for securely holding rings and other objects without marring. New and improved band for exceptional holding power.

Stock #	Length	Maximum Opening	
D. RCL-655.00	6"	15mm	\$6.20



F



E

#### SWISS STYLE RING CLAMP

Our ring clamp is Swiss style and made primarily of aluminum. The jaws are leather lined (the preferred material for holding rings). The handle features a cushion grip with excellent properties. It is very slip resistant but not too soft. The jaws are "pulled" closed by the knob at the lower end, which cannot slip as conventional wooden ring clamps do. Maximum opening is just over 1/4" (7.50mm). Length 6<sup>3</sup>/<sub>4</sub>" (175mm).

Stock #	Description	
E. RCL-507.02	Swiss Style Ring Clamp with Custom Bench Pin	\$42.95
F. RCL-507.00	Swiss Style Ring Clamp	\$38.95
BPN-107.10	Bench Pin w/ Cutout	\$4.15

*Our "Cutout" or "V-Slot" Bench Pins are shaped for instant use with your ring clamps when working at the bench. See our complete line of Bench Pins on page 28.*



**SMALL ROUND HEAD RING CLAMP**

Only 5" long and narrower for smaller work or smaller hands. You get infinitely more control and "feel" with this clamp. Thick leather jaws and hardwood for long life.



Stock #	Length	Maximum Opening	
A. RCL-665.00	5"	12mm	\$6.45

**PARALLEL JAW RING CLAMP**

This ring clamp is inexpensive, but effective with two jaws that stay parallel when the brass nut is tightened. Made of wood with nice leather jaws and a metal collar to keep everything in place.

Stock #	Length	Maximum Opening	
B. RCL-669.00	6"	8mm	\$7.95



A



B

**MAHOGANY RING CLAMP**

Made of mahogany for strength, feel and long life, this clamp also features a metal pivot and extra strong band. Best of all, jaws are lined with extra thick leather to hold rings better and heal faster. Jewelers will love the feel of this clamp – the quality is simply the best available.

Stock #	Length	Maximum Opening	
C. RCL-652.00	6"	15mm	\$7.95



C

**MAHOGANY RING CLAMP with ROTATING METAL HOLDER**

Our mahogany ring clamp and newly developed bench "pin" allows the user to rotate rings and other items in virtually any direction for ease of work. Mahogany is the best wood available and this clamp features thick leather jaws for maximum grip, along with a strong metal axle for long life. The ridge near the end keeps the clamp secure in the strong metal yoke. The "pin" or yoke is made of 3/8" steel rod. When it is inserted into the bench it will not wobble, but turns "on-axis" for a solid feel and maximum control. With butcher block benches, simply drill a 3/8" hole 3 1/2" deep and insert the pin. You will get years of life from this fine set.

Stock #	Description	
D. RCL-653.20	Mahogany Ring Clamp w/ Metal Holder	\$21.75
RCL-660.10	Metal Holder Only	\$13.60



D

**MAHOGANY RING CLAMP with COLLAR**

Our newest and best ring clamp offers the user greater reliability than other ring clamps. The "collar" feature incorporated into the design allows the user to station it in the v-cut of a bench pin for greater stability and less effort. This clamp is slightly smaller in diameter and fits perfectly into our BPN-106.50 custom mahogany bench pin. Features include thick leather jaws and a thick brass band with metal axle. Made of red Philippine straight-grained mahogany.

Stock #	Description	
E. RCL-653.00	Mahogany Ring Clamp	\$11.95
F. RCL-653.02	Mahogany Ring Clamp w/ Custom Bench Pin	\$8.95
BPN-106.50	Mahogany Bench Pin Only	\$4.95



E



F

**WOODEN RING CUTTING JIG**

Our wooden ring cutting jig is economical and handy. Just 5 5/8" long, it fits onto most any bench or table. Made of hardwood, this jig will not scratch precious metals and assures a straight, accurate cut every time.



Stock #	Length	
G. BPN-110.00	5 5/8"	\$1.85



G